

## Technical Data Sheet

# Maywo<sup>®</sup> ABS glossy

### Typical characteristics

- Glossy surface

### Typical industries

- Vacuum Forming

	Test method	Unit	Guideline value
<b>General properties</b>			
Density	DIN EN ISO 1183-1	g / cm <sup>3</sup>	1,10
Water absorption	DIN EN ISO 62	%	0,3
Flammability (Thickness 1,5mm / 3 mm)	UL 94		HB*
Flammability (Thickness 1,0; 1,5 mm)	DIN 4102		B2**
<b>Mechanical properties</b>			
Yield stress	DIN EN ISO 527	MPa	43
Elongation at break	DIN EN ISO 527	%	57
Tensile modulus of elasticity	DIN EN ISO 527	MPa	2500
Notched impact strength	DIN EN ISO 179	kJ / m <sup>2</sup>	14
Rockwell hardness	DIN EN ISO 2039-2	scale R	110
<b>Thermal properties</b>			
Melting temperature	ISO 11357-3	°C	>180°C
Thermal conductivity	DIN 52612-1	W / (m * K)	0,17
Coefficient of linear thermal expansion	DIN 53752	10 <sup>-6</sup> / K	90
Service temperature, long term	Average	°C	85
Service temperature, short term (max.)	Average	°C	95
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	104
<b>Electrical properties</b>			
Surface resistivity	DIN EN 61340	Ohm	> 10 <sup>12</sup>
Volume resistivity	DIN EN 61340	Ohm	> 10 <sup>12</sup>

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\* internal test

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\*\* For classification according to DIN 4102, the finished component has to be tested.



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